

World Class Cleaning Solutions

Case Study

Space 3D Printed Titanium Components

CUSTOMER DETAILS

Product: AquaVantage® 815 GD **Parts Cleaned:** Various components

Removing What Soil(s): Printing particulate, hydrocarbon oils from machining **Why are parts degreased:** LOX requires critically cleaned components

BRULIN IMPLEMENTED PROCESS

Chemistry: AquaVantage® 815 GD Washer Type: Immersion Ultrasonics

Concentration: 10% +/-

Temperature: 155-165°F (68-74°C) **Time/Line Speed:** 10-20 minutes **DI Rinse:** 145-155°F (63-68°C)

Time: 5-10 minutes

RESULTS

Critically cleaned components