

World Class Cleaning Solutions

Case Study

Ultrasonic Cleaning of Medical Devices

CUSTOMER DETAILS

Product: Medical Parts - advanced metal tubing for surgical,

endoscopy & interventional applications

Parts Cleaned: Stock and custom tubing, shrink tubing, fittings,

engineered components and assemblies

Removing What Soil(s): Mainly Lubricants, EDM oils

Why are Parts Degreased: Customer's internal requirements

CUSTOMER'S BRULIN PROCESS

Current Chemistry: AquaVantage® 815 GD

Concentration: 10%

Washer Type: Ultrasonic Consoles- Branson, Crest **Specific Metals:** 304, 312, 316 Stainless Steel

Temperature: 140°F (60°C)

Time/Line Speed: AquaVantage® 815 GD - 10 Minutes

Rinse: 5-10 minutes 140°F (60°C)

Customer Improvement Requested: None

