



NATURE-SOL 100

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 6/15/2018 Revision date: 9/15/2023 Supersedes: 9/24/2018 Version: 4.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : NATURE-SOL 100
Product code : 700010

1.2. Recommended use and restrictions on use

Recommended use : Industrial, Solvent, Degreaser
Restrictions on use : None known

1.3. Supplier

Manufacturer

Brulin
P.O. Box 270
Indianapolis, IN 46206 - USA
T 1.800.776.7149 / +1.317.923.3211 - F 317.925.4596
Regulatory@brulin.com - www.brulin.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1.800.424.9300 or CHEMTREC (International) 1.703.527.3887

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3	H226	Flammable liquid and vapor
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, category 1B	H317	May cause an allergic skin reaction
Aspiration hazard Category 1	H304	May be fatal if swallowed and enters airways

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H226 - Flammable liquid and vapor
H304 - May be fatal if swallowed and enters airways
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage

Precautionary statements (GHS US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical, lighting, ventilating equipment.

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P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing mist, spray, vapors.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear eye protection, protective gloves, protective clothing.
P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER, a doctor
P331 - Do NOT induce vomiting.
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER, a doctor.
P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide (CO₂), dry extinguishing powder, Water spray to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to an approved waste disposal plant.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : None known.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
D-limonene	CAS-No.: 5989-27-5	80 – 90
tertiary-octylphenoxypoly(ethoxyethanol)	CAS-No.: 9036-19-5	5 – 10
dipropylene glycol monomethyl ether	CAS-No.: 34590-94-8	5 – 10

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

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4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Possible respiratory damage following repeated or prolonged inhalation.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Risk of lung edema. Aspiration of the product into the lungs may cause very serious pneumonia.
Chronic symptoms	: None known.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a water jet since it may cause the fire to spread.

5.2. Specific hazards arising from the chemical

Fire hazard	: Flammable liquid and vapor. vapor could travel to source of ignition and flash back. Under fire conditions closed containers may rupture or explode.
Explosion hazard	: vapors may form explosive mixture with air.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Eliminate all ignition sources if safe to do so.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Do not breathe vapors. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing mist, spray, vapors.
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6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing mist, spray, vapors.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment.
Storage conditions	: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.
Incompatible products	: Acids. Oxidizing agent.
Incompatible materials	: Sources of ignition.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

NATURE-SOL 100	
USA - ACGIH - Occupational Exposure Limits	
Local name	(2-Methoxymethylethoxy)propanol
ACGIH OEL TWA [ppm]	100 ppm
ACGIH OEL STEL	150 mg/m ³
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: Skin
Regulatory reference	ACGIH 2021
USA - OSHA - Occupational Exposure Limits	
Local name	Dipropylene glycol methyl ether
OSHA PEL (TWA) [1]	600 mg/m ³
OSHA PEL (TWA) [2]	100 ppm
Remark (OSHA)	Skin Notation
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
D-limonene (5989-27-5)	
No additional information available	
tertiary-octylphenoxypoly(ethoxyethanol) (9036-19-5)	
No additional information available	
dipropylene glycol monomethyl ether (34590-94-8)	
USA - ACGIH - Occupational Exposure Limits	
Local name	(2-Methoxymethylethoxy)propanol
ACGIH OEL TWA [ppm]	100 ppm
ACGIH OEL STEL [ppm]	150 ppm

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dipropylene glycol monomethyl ether (34590-94-8)	
Remark (ACGIH)	TLV® Basis: Eye & URT irr; CNS impair. Notations: Skin
Regulatory reference	ACGIH 2021
USA - OSHA - Occupational Exposure Limits	
Local name	Dipropylene glycol methyl ether
OSHA PEL (TWA) [1]	600 mg/m ³
OSHA PEL (TWA) [2]	100 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Eyewash station. Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Chemically resistant protective gloves
Eye protection:
Chemical goggles
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. If exposure limits are exceeded, NIOSH approved respiratory protection should be worn.

Other information:

Use good personal hygiene practices. Do not eat, drink or smoke when using this product. Wash hands immediately after handling the product. Wash clothing before reuse.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: clear.
Color	: Water white light yellow
Odor	: Citrus
Odor threshold	: No data available
pH	: Not available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 347.9 °F (175.5 °C)
Flash point	: 120 – 126 °F (48.9-52.2 °C) closed cup
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 0.8594

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Density	: 856.759 g/l
Solubility	: Dilutable.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: < 10 mm ² /s 104 °F
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Non oxidizing material.

9.2. Other information

VOC content : 91.95 % Less Exempts and Water

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Oxidizing agent. Acids.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

D-limonene (5989-27-5)	
LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral)
LD50 dermal rabbit	> 5000 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Read-across, Dermal)
tertiary-octylphenoxypoly(ethoxyethanol) (9036-19-5)	
LD50 oral rat	1900 mg/kg
LD50 dermal rabbit	> 3000 mg/kg (Rabbit, Dermal)

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dipropylene glycol monomethyl ether (34590-94-8)	
LD50 oral rat	> 5000 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	9510 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male, Experimental value, Dermal, 14 day(s))

Skin corrosion/irritation	: Causes skin irritation. pH: Not available
Serious eye damage/irritation	: Causes serious eye damage. pH: Not available
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

D-limonene (5989-27-5)	
IARC group	3 - Not classifiable

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: May be fatal if swallowed and enters airways.
Viscosity, kinematic	: < 10 mm ² /s 104 °F
Symptoms/effects after inhalation	: Possible respiratory damage following repeated or prolonged inhalation.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Risk of lung edema. Aspiration of the product into the lungs may cause very serious pneumonia.
Chronic symptoms	: None known.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

D-limonene (5989-27-5)	
LC50 - Fish [1]	720 µg/l (Equivalent or similar to OECD 203, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value)
EC50 - Crustacea [1]	0.307 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, GLP)
LC50 - Fish [2]	702 µg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [2]	0.51 mg/l Test organisms (species): Daphnia magna
ErC50 algae	0.32 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

tertiary-octylphenoxypoly(ethoxyethanol) (9036-19-5)	
LC50 - Fish [1]	7.2 mg/l
EC50 - Crustacea [1]	8.6 mg/l

dipropylene glycol monomethyl ether (34590-94-8)	
LC50 - Fish [1]	> 1000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Poecilia reticulata, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	> 969 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

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12.2. Persistence and degradability

D-limonene (5989-27-5)	
Persistence and degradability	Readily biodegradable in water.
ThOD	3.29 g O ₂ /g substance
tertiary-octylphenoxypoly(ethoxyethanol) (9036-19-5)	
Persistence and degradability	Biodegradability in water: no data available.
dipropylene glycol monomethyl ether (34590-94-8)	
Persistence and degradability	Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0 g O ₂ /g substance
ThOD	2.06 g O ₂ /g substance

12.3. Bioaccumulative potential

D-limonene (5989-27-5)	
BCF - Fish [1]	864.8 l/kg (BCFBAF v3.01, Pisces, QSAR, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	4.38 (Experimental value, Equivalent or similar to OECD 117, 37 °C)
Bioaccumulative potential	Potential for bioaccumulation ($4 \leq \text{Log Kow} \leq 5$).
tertiary-octylphenoxypoly(ethoxyethanol) (9036-19-5)	
Bioaccumulative potential	No bioaccumulation data available.
dipropylene glycol monomethyl ether (34590-94-8)	
Partition coefficient n-octanol/water (Log Pow)	0.004 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation ($\text{Log Kow} < 4$).

12.4. Mobility in soil

D-limonene (5989-27-5)	
Ecology - soil	Low potential for mobility in soil.
dipropylene glycol monomethyl ether (34590-94-8)	
Surface tension	68.7 mN/m (20 °C, 1 g/l, OECD 115: Surface Tension of Aqueous Solutions)
Partition coefficient n-octanol/water (Log Koc)	1 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information : Flammable vapors may accumulate in the container.

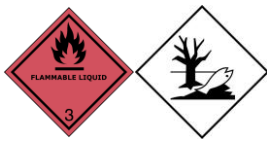



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SECTION 14: Transport information

In accordance with Department of Transport / Transportation of Dangerous Goods / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN2319	UN2319	2319	2319
14.2. Proper Shipping Name			
Terpene hydrocarbons, n.o.s. (d-Limonene)	Terpene hydrocarbons, n.o.s. (d-Limonene)	TERPENE HYDROCARBONS, N.O.S. (d-Limonene)	Terpene hydrocarbons, n.o.s. (d-Limonene)
14.3. Transport hazard class(es)			
3	3	3	3
			
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information available			

14.6. Special precautions for user

DOT

DOT NA No	: UN2319
DOT Special Provisions (49 CFR 172.102)	: B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L

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DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

TDG

UN-No. (TDG) : UN2319
Emergency Response Guide (ERG) Number : 128

IMDG

Packing instructions (IMDG) : P001, LP01
IBC packing instructions (IMDG) : IBC03
Tank instructions (IMDG) : T4
Tank special provisions (IMDG) : TP1, TP29
EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS
EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS
Stowage category (IMDG) : A
Flash point (IMDG) : 32°C to 49°C c.c.
Properties and observations (IMDG) : Colourless or yellowish liquids. Flashpoint: 32°C to 49°C c.c. Immiscible with water.

IATA

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y344
PCA limited quantity max net quantity (IATA) : 10L
PCA packing instructions (IATA) : 355
PCA max net quantity (IATA) : 60L
CAO packing instructions (IATA) : 366
CAO max net quantity (IATA) : 220L
ERG code (IATA) : 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

tertiary-octylphenoxypoly(ethoxyethanol) (9036-19-5)

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
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15.2. International regulations

No additional information available

15.3. US State regulations

⚠ WARNING: This product can expose you to Ethylene oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Component	State or local regulations
dipropylene glycol monomethyl ether(34590-94-8)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases	
H226	Flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.