



RUST & SCALE SOLVENT

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 4/10/2015 Revision date: 11/4/2023 Supersedes: 4/10/2015 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : RUST & SCALE SOLVENT
Product code : 321004

1.2. Recommended use and restrictions on use

Recommended use : Rust, Cleaner
Restrictions on use : None known

1.3. Supplier

Brulin
P.O. Box 270
Indianapolis, IN 46206 - USA
T 1.800.776.7149 / +1.317.923.3211 - F 317.925.4596
Regulatory@brulin.com - www.brulin.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1.800.424.9300 or CHEMTREC (International) 1.703.527.3887

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 4	H227	Combustible liquid
Acute toxicity (oral) Category 4	H302	Harmful if swallowed
Skin corrosion/irritation Category 1	H314	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H227 - Combustible liquid
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage

Precautionary statements (GHS US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 - Do not breathe mist, spray, vapors.
P264 - Wash hands thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves, protective clothing, eye protection, face protection.
P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

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P363 - Wash contaminated clothing before reuse.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER, a doctor.
P370+P378 - In case of fire: Use alcohol resistant foam, dry extinguishing powder, carbon dioxide (CO₂), Water fog to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to an approved waste disposal plant.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : None known.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
phosphoric acid, conc=75%, aqueous solution	CAS-No.: 7664-38-2	40-<60
butyl glycoether	CAS-No.: 111-76-2	20-<25
4-nonylphenol, branched, ethoxylated	CAS-No.: 127087-87-0	1-<5
(Z)-2-(8-heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol	CAS-No.: 21652-27-7	1 – 5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately. Medical personnel should be made aware of substance(s) involved and take measures for self protection.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor/physician.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Inhalation may cause irritation (cough, short breathing, difficulty in breathing).
Symptoms/effects after skin contact : Causes burns.
Symptoms/effects after eye contact : Serious damage to eyes. Permanent eye damage including blindness could result.
Symptoms/effects after ingestion : Harmful if swallowed. Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

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Chronic symptoms : None known.

4.3. Immediate medical attention and special treatment, if necessary

Get immediate medical attention. Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water fog. Dry powder. Alcohol-resistant foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a water jet since it may cause the fire to spread.

5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid.
Explosion hazard : vapors may form explosive mixture with air.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Keep unnecessary and unprotected personnel away from the spillage. Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Do not breathe mist, spray, vapors.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Do not get in eyes, on skin, or on clothing. Do not breathe mist, spray, vapors. Do not mix with other chemicals.
- Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool. Store locked up. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Store in original container. Protect from sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available	
phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Phosphoric acid
ACGIH OEL TWA	1 mg/m ³
ACGIH OEL STEL	3 mg/m ³
Remark (ACGIH)	TLV® Basis: URT, eye, & skin irr
Regulatory reference	ACGIH 2022
USA - OSHA - Occupational Exposure Limits	
Local name	Phosphoric acid
OSHA PEL (TWA) [1]	1 mg/m ³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
butyl glycoether (111-76-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	2-Butoxyethanol (EGBE)
ACGIH OEL TWA [ppm]	20 ppm
Remark (ACGIH)	TLV® Basis: Eye & URT irr. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
Regulatory reference	ACGIH 2021
USA - ACGIH - Biological Exposure Indices	
Local name	2- BUTOXYETHANOL
BEI (BLV)	200 mg/g Kreatinin Parameter: Butoxyacetic acid (BAA) (with hydrolysis) - Medium: urine - Sampling time: End of shift

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butyl glycoether (111-76-2)	
Regulatory reference	ACGIH 2021
USA - OSHA - Occupational Exposure Limits	
Local name	2-Butoxyethanol
OSHA PEL (TWA) [1]	240 mg/m ³
OSHA PEL (TWA) [2]	50 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
4-nonylphenol, branched, ethoxylated (127087-87-0)	
No additional information available	
(Z)-2-(8-heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol (21652-27-7)	
No additional information available	

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Do not exceed the occupational exposure limits (OEL).
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Chemically resistant protective gloves
Eye protection:
Chemical goggles. Face shield
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear.
Color	: amber
Odor	: Solvent
Odor threshold	: No data available
pH	: ≤ 1
Melting point	: < 32 °F (< 0 °C)
Freezing point	: No data available
Boiling point	: 212 °F (100 °C)
Flash point	: 190 °F (87.8 °C) Pensky-Martens Closed Cup
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available

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Relative density	: 1.35
Solubility	: Water: 100 %
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Non oxidizing material.

9.2. Other information

VOC content : 21.5 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition. Do not mix with other chemicals.

10.5. Incompatible materials

Bases. Strong oxidizing agents. Reducing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

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ATE US (oral)	1787.658 mg/kg body weight
phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
LD50 oral rat	1530 mg/kg
LD50 dermal rabbit	2740 mg/kg
butyl glycoether (111-76-2)	
LD50 oral rat	1400 mg/kg

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butyl glycoether (111-76-2)	
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 3.9 mg/l/4h
4-nonylphenol, branched, ethoxylated (127087-87-0)	
LD50 oral rat	960 – 3980 mg/kg
LD50 dermal rabbit	2001 – 2991 mg/kg
(Z)-2-(8-heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol (21652-27-7)	
LD50 oral rat	3130 mg/kg (Rat, Oral)
LD50 dermal rabbit	> 2000 mg/kg

Skin corrosion/irritation	: Causes severe skin burns. pH: ≤ 1
Serious eye damage/irritation	: Causes serious eye damage. pH: ≤ 1
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

butyl glycoether (111-76-2)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

butyl glycoether (111-76-2)	
NOAEL (dermal,rat/rabbit,90 days)	> 150 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study), Remarks on results: other:
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after inhalation	: Inhalation may cause irritation (cough, short breathing, difficulty in breathing).
Symptoms/effects after skin contact	: Causes burns.
Symptoms/effects after eye contact	: Serious damage to eyes. Permanent eye damage including blindness could result.
Symptoms/effects after ingestion	: Harmful if swallowed. Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
Chronic symptoms	: None known.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralization, the product may represent a danger to aquatic organisms.

phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
LC50 - Fish [1]	75.1 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oryzias latipes, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
butyl glycoether (111-76-2)	
LC50 - Fish [1]	1474 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	≈ 1800 mg/l Test organisms (species): Daphnia magna

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butyl glycoether (111-76-2)	
ErC50 algae	1840 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
NOEC (chronic)	100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	≥ 100 mg/l Test organisms (species): Oryzias latipes Duration: '14 d'
4-nonylphenol, branched, ethoxylated (127087-87-0)	
LC50 - Fish [1]	3.8 – 6.2 mg/l
EC50 - Crustacea [1]	9.3 – 21.4 mg/l

12.2. Persistence and degradability

phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

butyl glycoether (111-76-2)	
Persistence and degradability	Readily biodegradable in water.

4-nonylphenol, branched, ethoxylated (127087-87-0)	
Persistence and degradability	Not readily biodegradable in water.

(Z)-2-(8-heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol (21652-27-7)	
Persistence and degradability	Biodegradability in water: no data available.

12.3. Bioaccumulative potential

phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
Bioaccumulative potential	No test data of component(s) available.

butyl glycoether (111-76-2)	
Partition coefficient n-octanol/water (Log Pow)	0.81 (Experimental value, BASF test, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

4-nonylphenol, branched, ethoxylated (127087-87-0)	
BCF - Fish [1]	5.9 – 48
Partition coefficient n-octanol/water (Log Pow)	2.1 – 3.4
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500). Low potential for bioaccumulation (molecular mass >=700 g/mol).

(Z)-2-(8-heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol (21652-27-7)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
Surface tension	Not applicable (solid)
Ecology - soil	Highly mobile in soil.

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butyl glycoether (111-76-2)	
Surface tension	65.03 mN/m (20 °C, 2 g/l)
Partition coefficient n-octanol/water (Log Koc)	0.451 – 0.882 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

4-nonylphenol, branched, ethoxylated (127087-87-0)	
Partition coefficient n-octanol/water (Log Koc)	2.631 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	No (test)data on mobility of the substance available. Low potential for adsorption in soil.

12.5. Other adverse effects

No additional information available





SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with Department of Transport / Transportation of Dangerous Goods / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN1805	UN1805	1805	1805
14.2. Proper Shipping Name			
Phosphoric acid solution	PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID SOLUTION	Phosphoric acid, solution
14.3. Transport hazard class(es)			
8	8	8	8
			
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Special precautions for user

DOT

DOT NA No : UN1805

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DOT Special Provisions (49 CFR 172.102)	: A7 - Steel packaging must be corrosion-resistant or have protection against corrosion. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). N34 - Aluminum construction materials are not authorized for any part of a packaging which is normally in contact with the hazardous material. T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

TDG

UN-No. (TDG)	: UN1805
Explosive Limit and Limited Quantity Index	: 5 L
Excepted quantities (TDG)	: E1
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 5 L
Emergency Response Guide (ERG) Number	: 154

IMDG

Special provision (IMDG)	: 223
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: A
Properties and observations (IMDG)	: Miscible in water. Mildly corrosive to most metals.

IATA

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provision (IATA)	: A3, A803
ERG code (IATA)	: 8L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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SECTION 15: Regulatory information

15.1. US Federal regulations

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SARA Section 311/312 Hazard Classes	Refer to Section 2 for the OSHA Hazard Classification.
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All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

4-nonylphenol, branched, ethoxylated	CAS-No. 127087-87-0	1-<5%
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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

CERCLA RQ	5000 lb
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4-nonylphenol, branched, ethoxylated (127087-87-0)

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
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15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
phosphoric acid, conc=75%, aqueous solution(7664-38-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
butyl glycolether(111-76-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases

H227	Combustible liquid
H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.