



SAFETY DATA SHEET

Solstice® PF

Version 1.0

Issue Date 01/21/2020

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Solstice® PF-HP

Number : 10639750 /10639749 /10640064

Product Use Description : Solvent

Manufacturer or supplier's details : BHC, Inc.
P.O Box 270
Indianapolis, IN 46206

For more information call : 317-923-3211
(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : CHEMTREC: 1-800-424-9300
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Form : Liquefied gas :

Color : Clear colourless :

Odor : Slight

Classification of the substance or mixture

Classification of the substance or mixture : Gases under pressure, Liquefied gas
Simple Asphyxiant

GHS Label elements, including precautionary statements

Symbol(s) :



SAFETY DATA SHEET

Solstice® PF-HP

Signal word : Warning

Hazard statements : Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary statements : **Prevention:**
Use personal protective equipment as required.

: **Storage:**
Protect from sunlight. Store in a well-ventilated place.

Hazards not otherwise classified : May cause frostbite.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Mixture

Chemical Name	CAS-No.	Concentration
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	>99.00 %

Note : The contents are pressurized with Nitrogen (N₂).

SECTION 4. FIRST AID MEASURES

Inhalation : Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Use oxygen as required, provided a qualified operator is present. Call a physician.

Skin contact : Rapid evaporation of the liquid may cause frostbite. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Call a physician if irritation develops or persists.

Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician if irritation develops or persists.

SAFETY DATA SHEET

Solstice® PF-HP

Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

Treatment : Treat frost-bitten areas as needed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : The product is not flammable.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water mist
Dry powder
Foam
Carbon dioxide (CO₂)

Specific hazards during firefighting : This product is not flammable at ambient temperatures and atmospheric pressure.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.
Container may rupture on heating.
Cool closed containers exposed to fire with water spray.
Do not allow run-off from fire fighting to enter drains or water courses.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Exposure to decomposition products may be a hazard to health.
In case of fire hazardous decomposition products may be produced such as:
Hydrogen fluoride
Gaseous hydrogen chloride (HCl).
Carbon monoxide
Carbon dioxide (CO₂)
Carbonyl halides

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes.
Wear self-contained breathing apparatus and protective suit.
No unprotected exposed skin areas.

SECTION 6. ACCIDENTAL RELEASE MEASURES

SAFETY DATA SHEET

Solstice® PF-HP

- Personal precautions : Immediately evacuate personnel to safe areas.
Keep people away from and upwind of spill/leak.
Wear personal protective equipment. Unprotected persons must be kept away.
Remove all sources of ignition.
Ventilate the area.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Avoid accumulation of vapours in low areas.
Unprotected personnel should not return until air has been tested and determined safe.
Ensure that the oxygen content is $\geq 19.5\%$.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Handling

- Handling : Handle with care.
Do not use in areas without adequate ventilation.
Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing.
Follow all standard safety precautions for handling and use of compressed gas cylinders.
Use authorized cylinders only.
Protect cylinders from physical damage.
Do not puncture or drop cylinders, expose them to open flame or excessive heat.
Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
Do not remove screw cap until immediately ready for use.
Always replace cap after use.
- Advice on protection against fire and explosion : Can form a combustible mixture with air at pressures above atmospheric pressure.
Keep product and empty container away from heat and sources of ignition.

SAFETY DATA SHEET

Solstice® PF-HP

Storage:
Requirements for storage areas and containers

: Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 55 °C.
Do not pierce or burn, even after use.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Storage rooms must be properly ventilated.
Ensure adequate ventilation, especially in confined areas.
Protect cylinders from physical damage.
Store away from incompatible substances.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Ensure that eyewash stations and safety showers are close to the workstation location.
Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing.

Engineering measures : Use with local exhaust ventilation.
Perform filling operations only at stations with exhaust ventilation facilities.

Eye protection : Do not wear contact lenses.
Wear as appropriate:
Goggles or face shield, giving complete protection to eyes

Hand protection : Impervious gloves
Gloves must be inspected prior to use.
Replace when worn.

Skin and body protection : Wear as appropriate:
Solvent-resistant gloves
Solvent-resistant apron and boots
If splashes are likely to occur, wear:
Protective suit

Respiratory protection : In case of insufficient ventilation wear suitable respiratory equipment.
Wear a positive-pressure supplied-air respirator.
Use NIOSH approved respiratory protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Ensure adequate ventilation, especially in confined areas.
Remove and wash contaminated clothing before re-use.
Keep working clothes separately.
Wash thoroughly after handling.

Exposure Guidelines

Components	CAS-No.	Value	Control	Upda	Basis
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SAFETY DATA SHEET

Solstice® PF-HP

			parameters	te	
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	TWA : Time weighted average	(800 ppm)	2013	WEEL:OARS - Workplace Environmental Exposure Level (WEEL) Guides
trans-1-Chloro-3,3,3-trifluoropropene	102687-65-0	TWA : Time weighted average	(800 ppm)	2013	Honeywell:Limit established by Honeywell International Inc.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: Liquefied gas
Color	: clear colourless
Odor	: slight
Melting point/range	: < -90 °C
Boiling point/boiling range	: 19 °C
Flash point	: Method: ISO 2719 Note: Not applicable
Flammability	: The product is not flammable. Method: Flammability (gases)
Lower explosion limit	: Note: None
Upper explosion limit	: Note: None
Vapor pressure	: 1,516 hPa at 30 °C(86 °F)
Vapor density	: Note: (Air = 1.0), not determined

SAFETY DATA SHEET

Solstice® PF-HP

Water solubility	: ca. 1.90 g/l at 20 °C
Partition coefficient: n-octanol/water	: log Pow: 2.2 at 25 °C
Ignition temperature	: 380 °C at 986.8 - 1,035.9 hPa Method: DIN 51794
Oxidizing properties	: The substance or mixture is not classified as oxidizing.

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Polymerization can occur.
Conditions to avoid	: Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 55 °C. Can form a combustible mixture with air at pressures above atmospheric pressure. Do not mix with oxygen or air above atmospheric pressure.
Incompatible materials to avoid	: Strong oxidizing agents Finely divided magnesium Finely divided aluminium
Hazardous decomposition products	: In case of fire hazardous decomposition products may be produced such as: Carbon monoxide Carbon dioxide (CO ₂) Carbonyl halides Gaseous hydrogen chloride (HCl). Gaseous hydrogen fluoride (HF).

SECTION 11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity trans-1-Chloro-3,3,3-trifluoropropene	: LC50: 120000 ppm Exposure time: 4 h
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SAFETY DATA SHEET

Solstice® PF-HP

Species: Rat

Skin irritation
trans-1-Chloro-3,3,3-
trifluoropropene

: Species: Rabbit
Result: No skin irritation
Classification: Not classified as a skin irritant in animal testing.
Method: OECD Test Guideline 404
Exposure time: 4 h

Sensitisation
trans-1-Chloro-3,3,3-
trifluoropropene

: Cardiac sensitization
Species: dogs
Note: Cardiac sensitisation threshold (dog): 25000 ppm.

Result: Does not cause skin sensitisation.
Classification: Patch test on human volunteers did not demonstrate sensitisation properties.

Repeated dose toxicity
trans-1-Chloro-3,3,3-
trifluoropropene

: Species: Rat
Application Route: Inhalation
Exposure time: (4 Weeks)
NOEL: 4500 ppm
Subacute toxicity

Genotoxicity in vitro
trans-1-Chloro-3,3,3-
trifluoropropene

: Test Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
Result: negative

Genotoxicity in vivo
trans-1-Chloro-3,3,3-
trifluoropropene

: Species: Rat
Cell type: Bone marrow
Method: Mutagenicity (micronucleus test)
Result: negative

: Test Method: Unscheduled DNA synthesis
Species: Rat
Result: negative

: Species: Mouse
Cell type: Bone marrow
Method: Mutagenicity (micronucleus test)
Result: negative

SAFETY DATA SHEET
Solstice® PF-HP

Reproductive toxicity
trans-1-Chloro-3,3,3-
trifluoropropene

: Species: Rabbit
Note: No-observed-effect level - 15,000 ppm

Species: Rat
Note: No-observed-effect level - 10,000 ppm

Teratogenicity
trans-1-Chloro-3,3,3-
trifluoropropene

: Species: Rabbit
Note: No-observed-effect level - 15,000 ppm

Species: Rat
Note: No-observed-effect level - 10,000 ppm

Further information

: Note: Excessive exposure may cause central nervous system effects including drowsiness and dizziness. Excessive exposure may also cause cardiac arrhythmia.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity to fish
trans-1-Chloro-3,3,3-
trifluoropropene

: LC50: 38 mg/l
Exposure time: 96 h
Species: *Oncorhynchus mykiss* (rainbow trout)
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates
trans-1-Chloro-3,3,3-
trifluoropropene

: Immobilization
EC50: 82 mg/l
Exposure time: 48 h
Species: *Daphnia magna* (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae
trans-1-Chloro-3,3,3-
trifluoropropene

: Growth inhibition
EC50: 106.7 mg/l
Exposure time: 72 h
Species: *Pseudokirchneriella subcapitata* (green algae)
Method: OECD Test Guideline 201

Growth rate
NOEC: 115 mg/l

SAFETY DATA SHEET
Solstice® PF-HP

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Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Method: OECD Test Guideline 201

Biodegradability
trans-1-Chloro-3,3,3-
trifluoropropene : Result: Not readily biodegradable.
Value: 0 %
Method: OECD 301 D

Further information on ecology

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

Note : Where possible recycling is preferred to disposal or incineration.

SECTION 14. TRANSPORT INFORMATION

DOT UN/ID No. : UN 3163
Proper shipping name : LIQUEFIED GAS, N.O.S.
(Trans-1-Chloro-3,3,3-trifluoropropene, Nitrogen)
Class : 2.2
Packing group :
Hazard Labels : 2.2

IATA UN/ID No. : UN 3163
Description of the goods : LIQUEFIED GAS, N.O.S.
(Trans-1-Chloro-3,3,3-trifluoropropene, Nitrogen)
Class : 2.2
Hazard Labels : 2.2
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : 200

IMDG UN/ID No. : UN 3163
Description of the goods : LIQUEFIED GAS, N.O.S.
(TRANS-1-CHLORO-3,3,3-TRIFLUOROPROPENE, NITROGEN)
Class : 2.2
Hazard Labels : 2.2
EmS Number : F-C, S-V

SAFETY DATA SHEET

Solstice® PF-HP

Marine pollutant : No

SECTION 15. REGULATORY INFORMATION

Inventories

- US. Toxic Substances Control Act : On TSCA Inventory
- Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory
- Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL) : All components of this product are on the Canadian DSL.
- Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory
- Korea. Toxic Chemical Control Law (TCCL) List : On the inventory, or in compliance with the inventory
- Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : Not in compliance with the inventory
- China. Inventory of Existing Chemical Substances : On the inventory, or in compliance with the inventory
- New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand : Not in compliance with the inventory

National regulatory information

- SARA 302 Components** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313 Components** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
- SARA 311/312 Hazards** : Acute Health Hazard
Sudden Release of Pressure Hazard

SAFETY DATA SHEET

Solstice® PF-HP

California Prop. 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

WHMIS Classification : A Compressed Gas

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 2	2
Flammability	: 0	0
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information: The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties. Changes since the last version are highlighted in the margin. This version replaces all previous versions.